



About Bartelt Packaging

Bartelt is a trusted manufacturer of pouching, cartoning, shrink wrapping, over wrapping, and case and tray packing systems, providing dependable and long-lasting solutions to food and non-food industries. Bartelt also operates as the master distributor for both FLtècnics' rollstock and pre-made pouch and Cetec Industrie large bag format packaging machines. As the world's first developer of intermittent motion horizontal form fill seal pouching machines, Bartelt is a true pioneer in automated packaging. From simple to advanced applications spanning primary and secondary packaging, quality components and a durable design are incorporated into every solution. Bartelt is a product brand of ProMach, a global leader in packaging line solutions. As part of the ProMach Flexibles & Trays business line, Bartelt helps our packaging customers protect their products and earn the trust of their consumers. ProMach is performance, and the proof is in every package. Learn more about Bartelt at www.BarteltPackaging.com and more about ProMach at www.ProMachBuilt.com

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RPM SERIES
HORIZONTAL FORM/FILL/SEAL

F&T

FLEXIBLES
& TRAYS

RPM Series

HORIZONTAL FORM/FILL/SEAL

Bartelt RPM Series Pouching Machine

The Bartelt® RPM Series are horizontal form, fill and seal pouching machines featuring double pouch clamps that enable running of heavier fill weights and larger pouch sizes.

Depending on product and model, it can run 60 cycles per minute.
Optional duplex configurations yield up to 120 pouches per minute.

PRODUCT APPLICATIONS

- Snack Products (nuts & trail mixes)
- Confectionary & Baked Goods
- Dried Meats & Fruits, Beef Jerky, Sausages
- Dry Pet Food & Pet Treats
- Granular Products
- Home & Personal Care Products
- Free Flowing Powders
- Home & Personal Care Products

FEATURES & BENEFITS

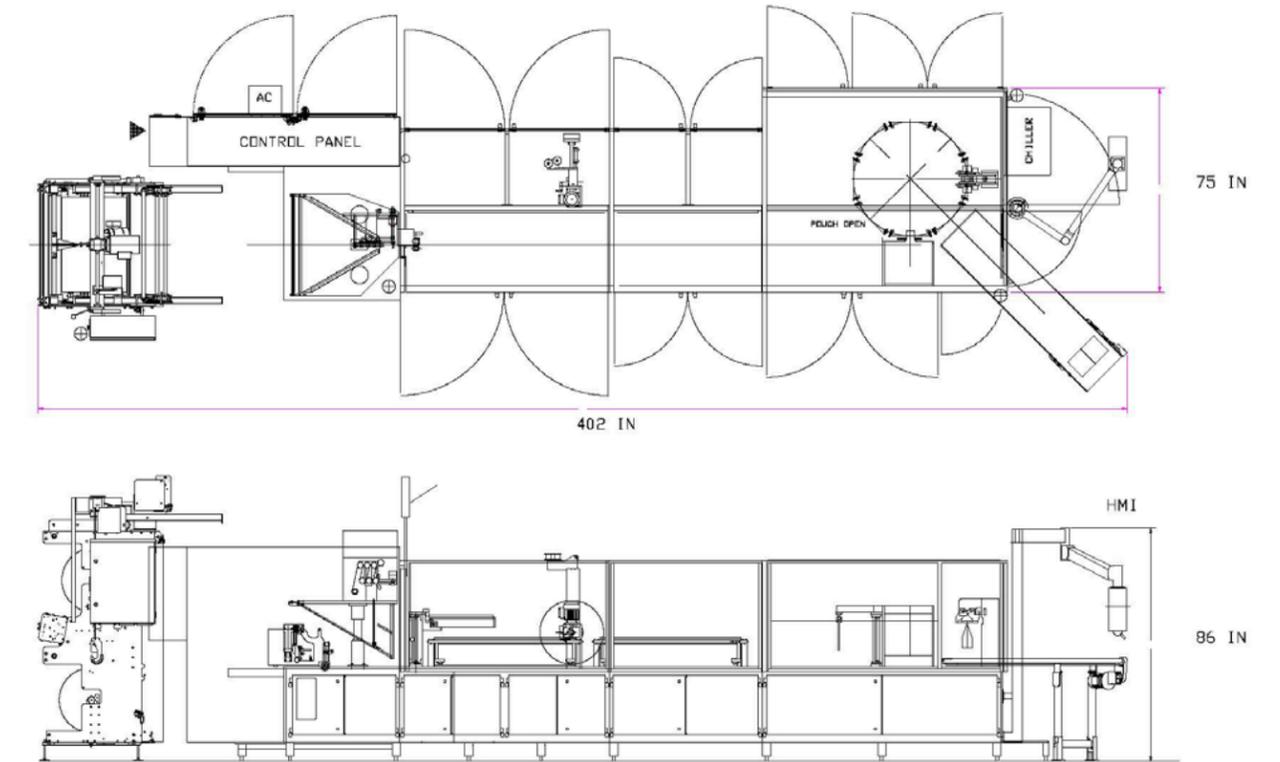
- Double pouch clamps
- Rapid change seal system
- Power web unwind
- Top web edge alignment
- Servo motion reliability and flexibility
- Space-saving rotary turret

OPTIONS

- Re-closable zipper
- Pouch opening feature -tear slit, diamond notch
- Hanger hole - round or sombrero - 360° or 270°
- Pouch coding - emboss, inkjet, laser, thermal transfer
- Seal pre-heat and cooling assemblies
- Product settling devices
- Dust control and top seal cleaning
- Gas flushing
- Pouch stretching and deflating
- Integration of auxiliary equipment: automatic web splicer, desiccant feeders, vision system, lablers, or checkweigher
- Integration of various product fillers



CONFIGURATION



Contact Bartelt to inquire about packaging machinery to fit your unique requirements.

(941) 359-4000

MACHINE SPECIFICATIONS

Power	460V, 60 Hz, 3-phase or 400V, Controls: 24VDC	Drive Motor	Servo main drive
Control Panel	Standard—Rockwell electronic design	Air Flow	20 SCFM / 0.57 SCMM
		Air Pressure	80 PSI / 5.5 Bar

POUCH DIMENSIONS

	RPM 950 SIMPLEX	RPM 950 DUPLEX	RPM 1500 SIMPLEX	RPM 1500 DUPLEX
Width	Min: 5" (127 mm) Max: 9.5" (241 mm)	Min: 5" (127 mm) Max: 4.63" (117 mm)	Min: 7.5" (190 mm) Max: 15" (381 mm)	Min: 7.5" (190 mm) Max: 7.5" (190 mm)
Height	Min: 5" (127 mm) Max: 14" (355 mm)	Min: 5" (127 mm) Max: 12" (304 mm)	Min: 4.5" (114 mm) Max: 14" (355 mm)	Min: 4.5" (114 mm) Max: 12" (304 mm)
Gusset	Min: 1" (25 mm) Max: 4" (101 mm)	Min: 1" (25 mm) Max: 3" (76 mm)	Min: 1" (25 mm) Max: 4" (101 mm)	Min: 1" (25 mm) Max: 3" (76 mm)
Speed	60 ppm	120 ppm	60 ppm	120 ppm

POUCH STYLES

3 and 4 Sided Fin Seal Pouch Gusset Bottom Delta-Pac Stand-up DOY Style Stand-up	Maximum Weight	5 lbs
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